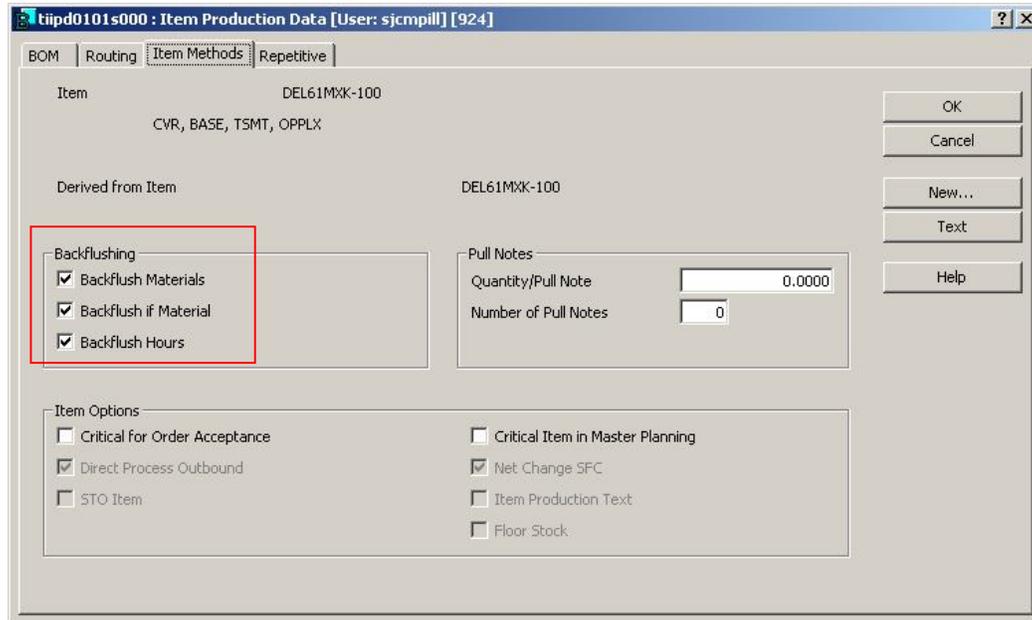# Back flushing Function

Date: 2008-10-6

This document will illustrate how to use Backfulsh in BaaN System. Please noted that the BaaN version is V here, you can refer to this material if the BaaN system you used is a higher/lower version.
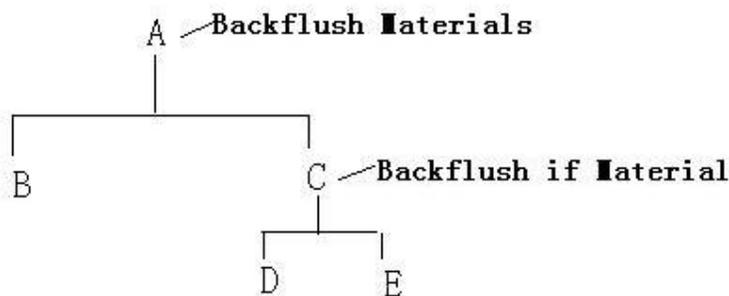
1. Set the parameter in Item master data---Item Production Data

Below concepts you need to understand:
- ✓ Backflush Materials
- ✓ Backflush if Material
- ✓ Backflush Hours

Here I will show you a instance to understate this three function.

For item A, if 'Backflush Materials' checked, means when you do the work order (the order produce A) report, the system will consume the materials (B,C,D,E) in stock automatically.
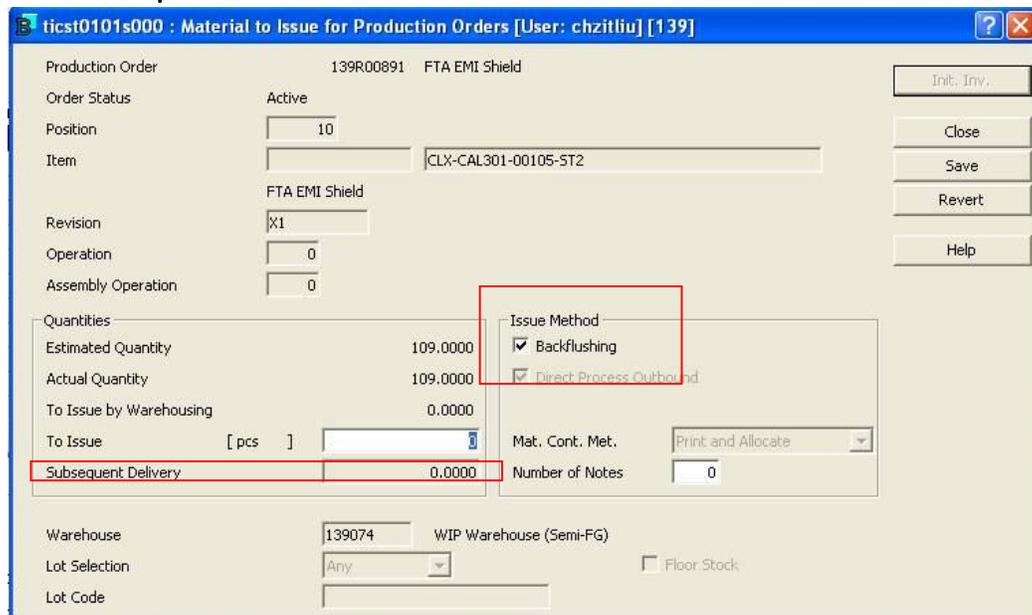
For item C, if 'Backflush if Material' not checked, when A do the report, the system can not consume the item C by backflush function, even the item A has been set for

backflushing.

So, only this two functions are all checked, the system can do the backflushing from top item to end item.

Backflush Hours is used when your company need to do operation report. For the other hand, it needs you use the function of Routine in BaaN system.

2. Set the parameter in Material issue for Production Order

Actually, when we set the backflushed in Item Mater Data session, you have no need to set again in this session, but please noted that if you change the 'isseue method' here, the 'subsequent delivery' will not be ashen, and at the same time you have to issue the material by yourself not by system automatically.